

## ACRYLITE<sup>®</sup> L40 polymer

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### Product Profile:

ACRYLITE<sup>®</sup> L40 acrylic polymer is an amorphous thermoplastic molding compound based on polymethyl methacrylate (PMMA).

Typical properties of ACRYLITE<sup>®</sup> acrylic polymers are:

- excellent weather resistance
- high light transmission
- high mechanical strength
- high surface hardness and mar resistance
- good melt flow rate
- versatile colorability due to crystal clarity

The special properties of ACRYLITE<sup>®</sup> L40 polymer are:

- low heat resistance
- highest melt flow rate
- UV light transmitting
- medium levels of lubricant

### Application:

Used for injection molding thin-wall medical devices requiring UV spectroscopy for fluid evaluation.

### Examples:

Medical diagnostic parts including cuvettes, test packs and rotors.

### Processing:

ACRYLITE<sup>®</sup> L40 polymer can be processed in injection molding machines with 3- zone general purpose screws.

### Packaging:

Available in 1500 lb. gaylord boxes; other packaging available on request.

## Properties:

	Parameter	Unit	ASTM-Standard	ACRYLITE® L40 polymer
<b>Mechanical Properties</b>				Typical Value
Tensile Strength		psi [MPa]	D 638	8800 [60.7]
Tensile Modulus		x10 <sup>6</sup> psi [GPa]	D 638	0.47 [3.2]
Tensile Elongation @ Yield		%	D 638	2 – 4
Tensile Elongation @ Break		%	D 638	2 – 4
Flexural Strength		psi [MPa]	D 790	14200 [97.9]
Flexural Modulus		x10 <sup>6</sup> psi [GPa]	D 790	0.44 [3.0]
Notched Izod	¼" bar @23°C	ft-lb/in [J/m]	D 256	0.36 [19]
Rockwell Hardness		M Scale	D 785	84
<b>Thermal Properties</b>				
Vicat Softening Point	264 psi	°F [°C]	D 1525	180 [82]
Deflection Temperature, Annealed	1.8MPa, 0.250"	°F [°C]	D 648	165 [74]
Coeff. of Linear Therm. Expansion	32 – 312°F	in/ in/°F	D 696	0.00004
Coeff. of Linear Therm. Expansion	0 – 100°C	mm/mm/°C	D 696	0.000072
<b>Rheological Properties</b>				
Melt Flow Rate	230°C & 3.8 kg	g/10min	D 1238	26.0
<b>Optical Properties</b>	d = 3.2 mm			
Light Transmission		%	D 1003	92
Haze		%	D 1003	<1
Yellowness Index			D 1925	<1
<b>Other Properties</b>				
Specific Gravity			D 792	1.19
Water Absorption		% Max	D 570	0.3
Mold Shrinkage		in/in, mm/mm	D 955	0.003 – 0.006
Bulk Density		g/cc	D 1895	0.66

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

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