

Product Information

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ACRYMID® TT70

Product Profile:

ACRYMID® TT70 is a highly heat distortion-resistant poly(n-methyl methacrylimide) (PMMI).

Besides showing the properties common to all ACRYMID® molding compounds, such as

- excellent transmission and clarity,
- very high mechanical strength and rigidity,
- good weather resistance.

ACRYMID® TT70 has the following specific characteristics:

- high stability of the optical characteristics at long-lasting thermal load,
- highest heat deflection temperature under load.

Application:

ACRYMID® molding compound is particularly suitable for injection molding of items meant for applications that involve maximum thermal loads.

Examples:

lenses, light guides, lighting fixtures, covers.

Processing:

ACRYMID® molding compound can be processed on injection molding machines with standard 3-zone general purpose screws for thermoplastics.

Packaging:

ACRYMID® is supplied as pellets of uniform size in aluminum-laminated, 25kg polyethylene bags.

Properties:

	Parameter	Unit	Standard	ACRYMID® TT70
Mechanical Properties				
Tensile Modulus	1 mm/min	MPa	ISO 527	4000
Stress @ Break	5 mm/min	MPa	ISO 527	80
Strain @ Break	5 mm/min	%	ISO 527	3
Charpy Impact Strength	23°C	kJ/m ²	ISO 179/1eU	20
Thermal Properties				
Vicat Softening Temperature	B / 50	°C	ISO 306	170
Deflection Temperature Under Load	0.45 MPa	°C	ISO 75	158
Deflection Temperature Under Load	1.8 MPa	°C	ISO 75	149
Fire Rating			DIN 4102	B2
Flammability UL 94	1.6 mm	Class	IEC 707	HB
Rheological Properties				
Melt Volume Rate, MVR	260°C / 10kg	cm ³ /10min	ISO 1133	1.7
Optical Properties				
Transmission Factor	d=3 mm			
Transmission Factor	D65/10°	%	ISO 13468-2	91
Refractive Index			ISO 489	1.54
Other Properties				
Density		g/cm ³	ISO 1183	1.21
Water Absorption		% max.	ISO 62	6
Recommended Processing Conditions				
Predrying Temperature		°C		max. 150
Predrying Time		h		2 – 3
Melt Temperature		°C		260 – 290
Mold Temperature		°C		ca. 130

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

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