

PRODUCT INFORMATION

ACRYLITE® Hi-Gloss 8N black 9V022

Product Profile:

ACRYLITE® Hi-Gloss 8N black 9V022 is an amorphous thermoplastic molding compound (PMMA).

Typical properties of ACRYLITE® molding compounds are:

- good flow
- high mechanical strength, surface hardness and abrasion resistance
- very good weather resistance

Special properties of ACRYLITE® Hi-Gloss 8N 9V022 are:

- optimum mechanical properties
- high heat deflection temperature
- good flow / melt viscosity.

Application:

ACRYLITE® Hi-Gloss 8N black 9V022 is particularly suitable for injection molding technical components. Owing to its superior brilliance, high-gloss (Class A) black surfaces can be obtained.

Examples:

add-on automotive body parts

Processing:

ACRYLITE® Hi-Gloss 8N black 9V022 can be processed on injection molding machines with 3-zone general purpose screws for engineering thermoplastics.

Physical Form / Packaging:

Available in 1500 lb. gaylord boxes; other packaging available on request.

Properties:

	Parameter	Unit	Standard	ACRYLITE® Hi-Gloss 8N black 9V022
Mechanical Properties				
Tensile Modulus	1 mm/min	MPa	ISO 527	3300
Stress @ Break	5 mm/min	MPa	ISO 527	77
Strain @ Break	5 mm/min	%	ISO 527	5,5
Charpy Impact Strength	23°C	kJ/m ²	ISO 179/1eU	20
Thermal Properties				
Vicat Softening Temperature	B / 50	°C	ISO 306	108
Temp. of Deflection under Load	0.45 MPa	°C	ISO 75	103
Temp. of Deflection under Load	1.8 MPa	°C	ISO 75	98
Coeff. of Linear Therm. Expansion	0 - 50°C	E-5 /°K	ISO 11359	8
Classes of construction product			DIN EN 13501-1	E
Flammability UL 94	1.5 mm	Class	IEC 60695-11-10	HB
Rheological Properties				
Melt Volume Rate, MVR	230°C / 3,8kg	cm ³ /10min	ISO 1133	3
Optical Properties				
	d=3 mm			
Other Properties				
Density		g/cm ³	ISO 1183	1.19
Recommended Processing Conditions				
Predrying Temperature		°C		max. 98
Predrying Time in Desiccant-Type Drier		h		2 - 3
Melt Temperature		°C		220 - 260
Mold Temperature (Injection Molding)		°C		60 - 90

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

Certified to ISO 9001:2015, ISO 14001:2015 and IATF 16949:2016.

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