

## PRODUCT INFORMATION

# ACRYLITE® 8N df21 Molding Compound

### Product Profile:

ACRYLITE® Satinice df21 8N, based on ACRYLITE® 8N, is characterized by diffuse scattering of light.

Typical properties of ACRYLITE® molding compound are

- good melt flow rate
- high mechanical strength, surface hardness and mar resistance
- very good weather resistance.

Special properties of ACRYLITE® Satinice df21 8N are

- good lightdiffusion combined with excellent light transmission.

### Application:

Used for injection molding items for lighting engineering applications

### Examples:

displays, backlight units

### Processing:

ACRYLITE® Satinice df21 8N can be processed on injection molding machines with 3-zone general purpose screws for engineering thermoplastics.

### Physical Form / Packaging:

ACRYLITE® Satinice df molding compounds are supplied as pellets of uniform size, packaged in 25kg polyethylene bags; other packaging on request.

**Properties:**

	Parameter	Unit	ASTM-Standard	ACRYLITE® 8N df21 Molding Compound
<b>Mechanical Properties</b>				<b>Typical Value</b>
Tensile Strength		psi [MPa]	D 638	11500 [79.3]
Tensile Modulus		x10 <sup>6</sup> psi [GPa]	D 638	0.55 [3.8]
Tensile Elongation @ Yield		%	D 638	4
Tensile Elongation @ Break		%	D 638	4
Flexural Strength		psi [MPa]	D 790	20000 [138]
Flexural Modulus		x10 <sup>6</sup> psi [GPa]	D 790	0.5 [3.5]
Notched Izod	¼" bar @23°C	ft-lb/in [J/m]	D 256	0.3 [16]
Rockwell Hardness		1	D 785	95
<b>Thermal Properties</b>				
Vicat Softening Point	50N, 50°C/h	°F [°C]	D 1525	246 [119]
Deflection Temperature, Annealed	1.8MPa, 0.250"	°F [°C]	D 648	221 [105]
Coeff. of Linear Therm. Expansion	32 - 312°F	1/F	D 696	0.00004
Coeff. of Linear Therm. Expansion	0 - 100°C	1/C	D 696	0.000072
<b>Rheological Properties</b>				
Melt Flow Rate	230°C & 3.8 kg	g/10min	D 1238	3.1
<b>Optical Properties</b>				d = 3.2 mm
Light Transmission		%	D 1003	90
Haze		%	D 1003	83
Yellowness Index			E 313	<2
<b>Other Properties</b>				
Specific Gravity			D 792	1.19
Water Absorption		% Max	D 570	0.3
Mold Shrinkage		in/in, mm/mm	D 955	0.003 - 0.006
Bulk Density		in/in, mm/mm	D 1895	0.66
<b>Recommended Processing Conditions</b>				
Predrying Temperature		F [°C]		175 [80]
Predrying Time in Desiccant-Type Drier		h		3 – 4
Melt Temperature		F [°C]		464 - 482 [240 - 250]
Mold Temperature (Injection Molding)		F [°C]		100 - 175 [38 - 80]
Die Temperature (Extrusion)		F [°C]		464 - 482 [240 - 250]

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

Certified to ISO 9001:2015, ISO 14001:2015 and IATF 16949:2016.

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Ref. No.: MC156 A1142

The logo for RÖHM, featuring the word "RÖHM" in a bold, black, sans-serif font. The letter "O" has a small circle above it, indicating a umlaut.